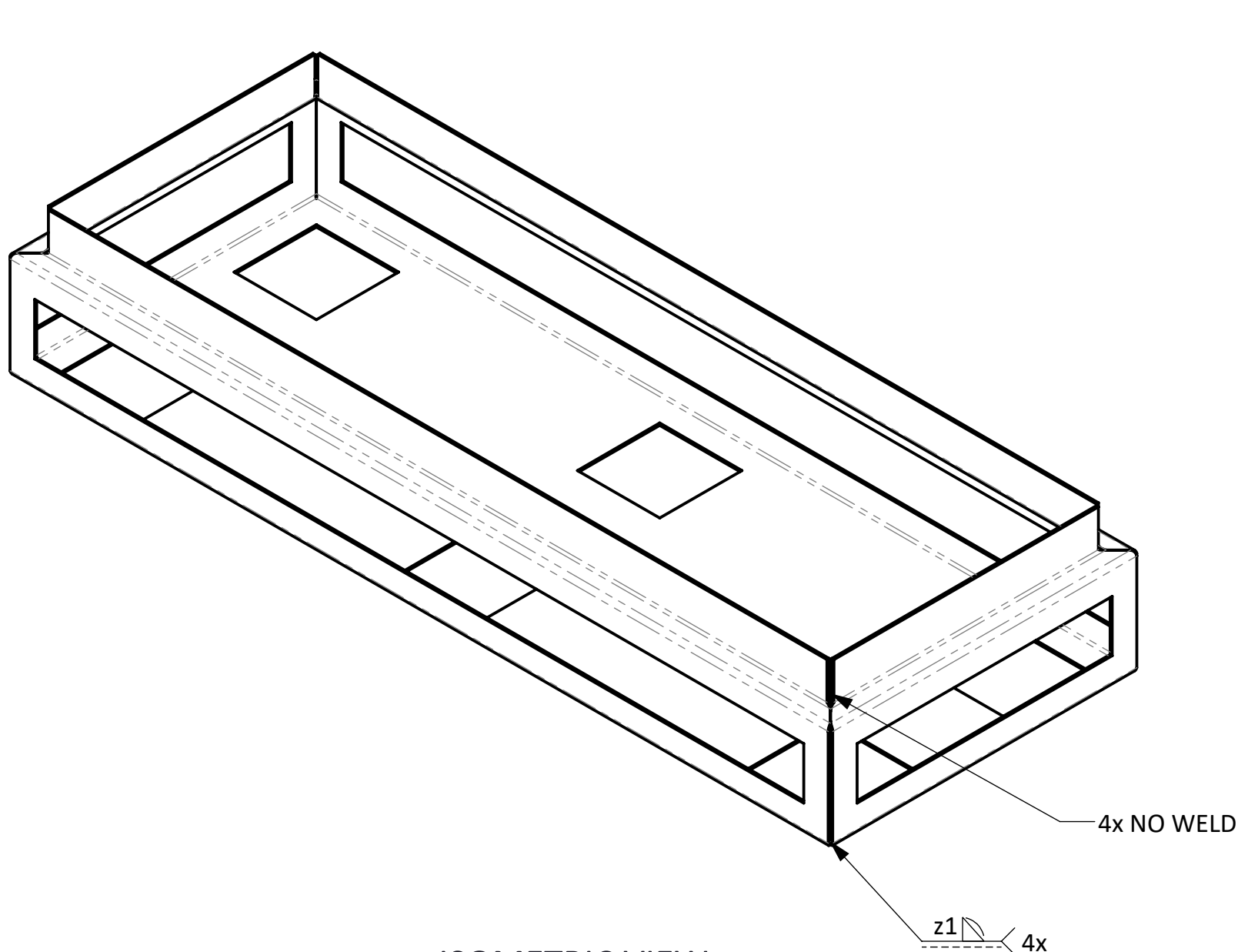
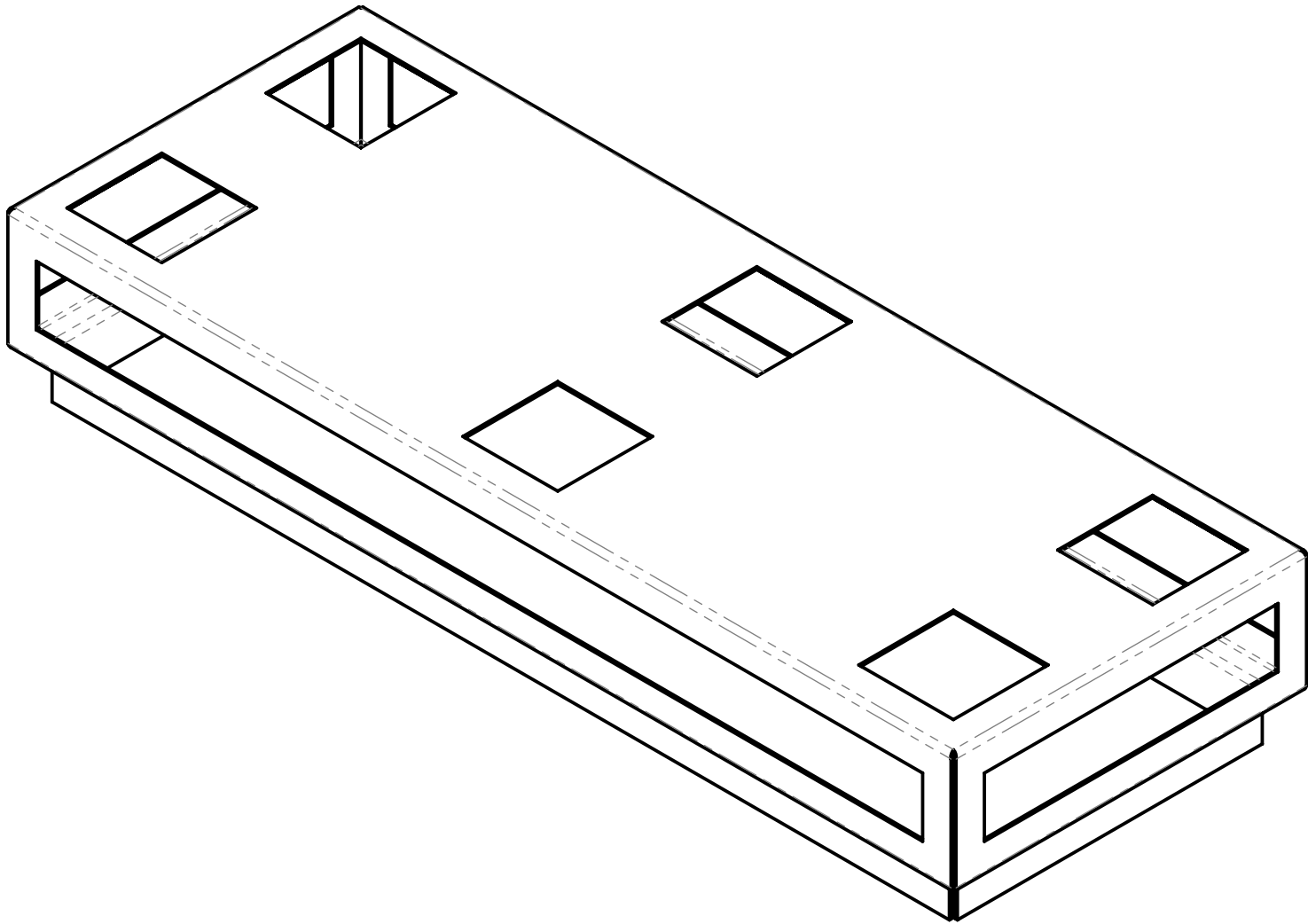
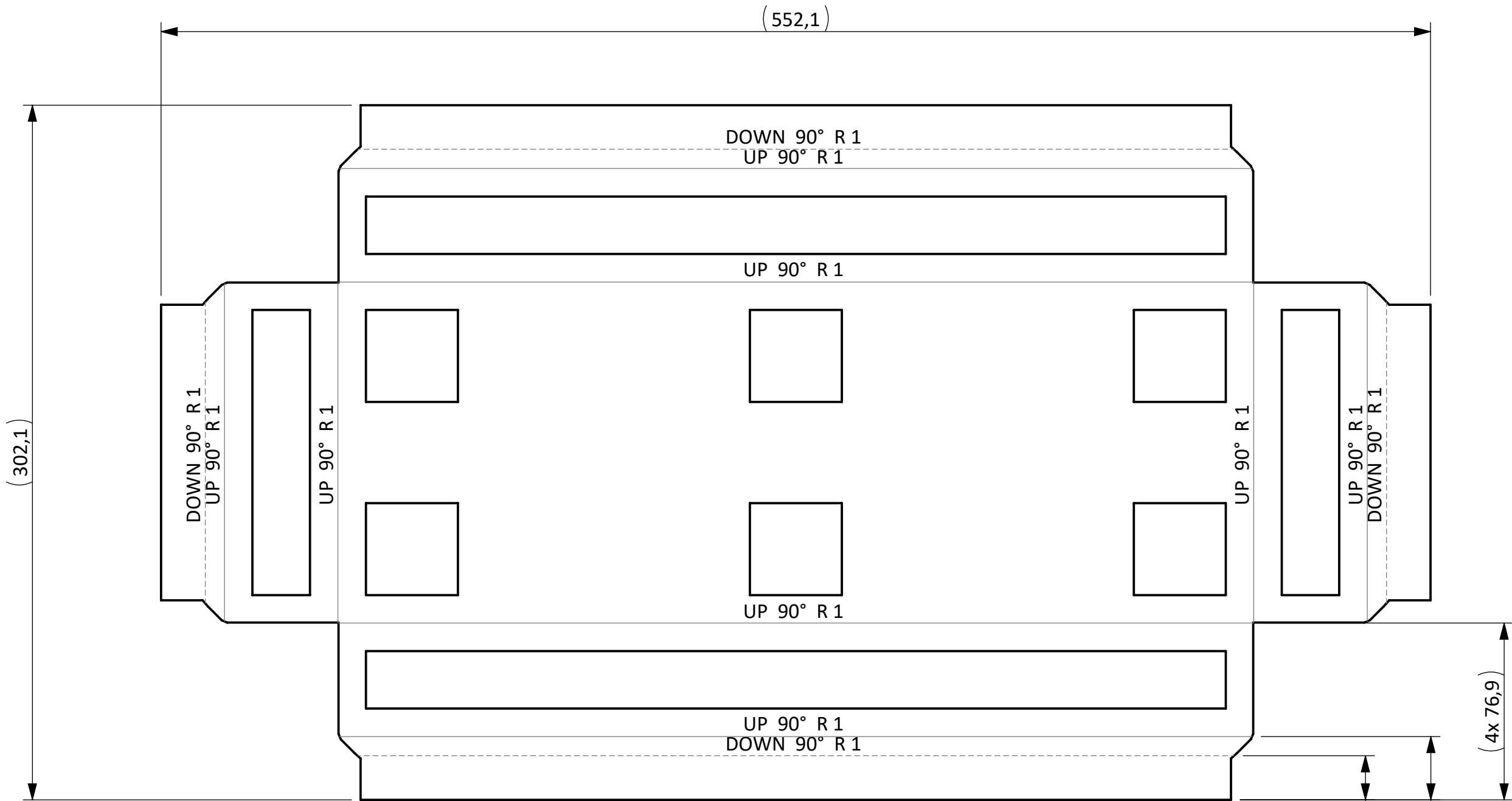




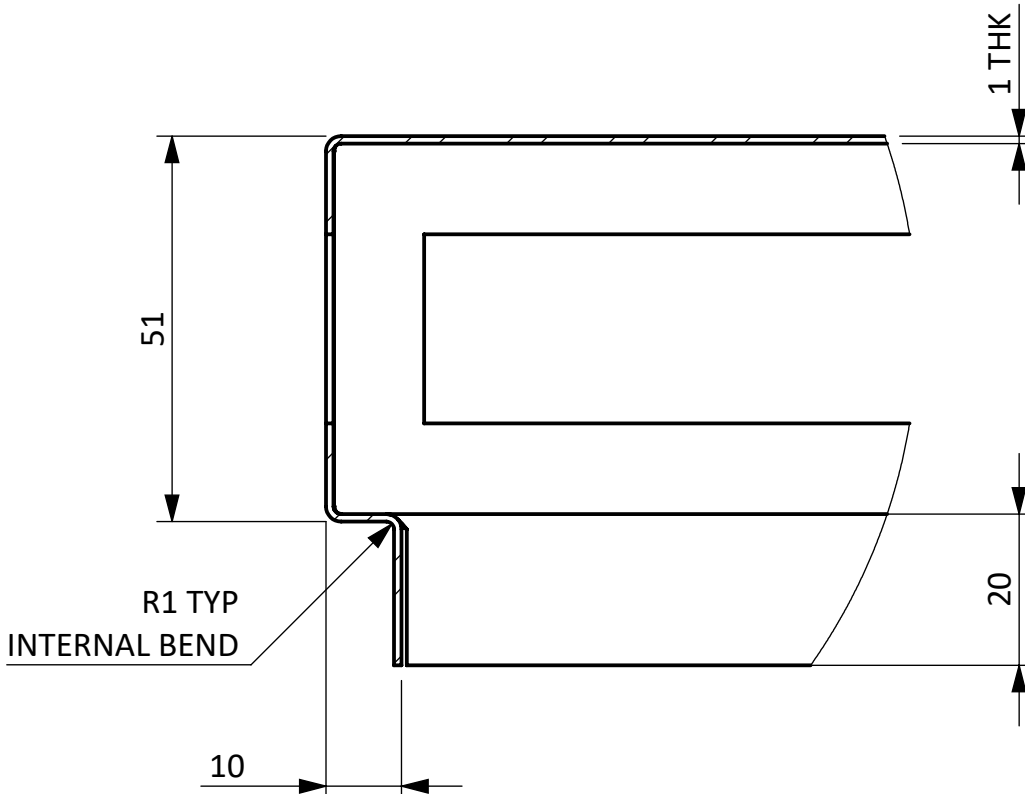
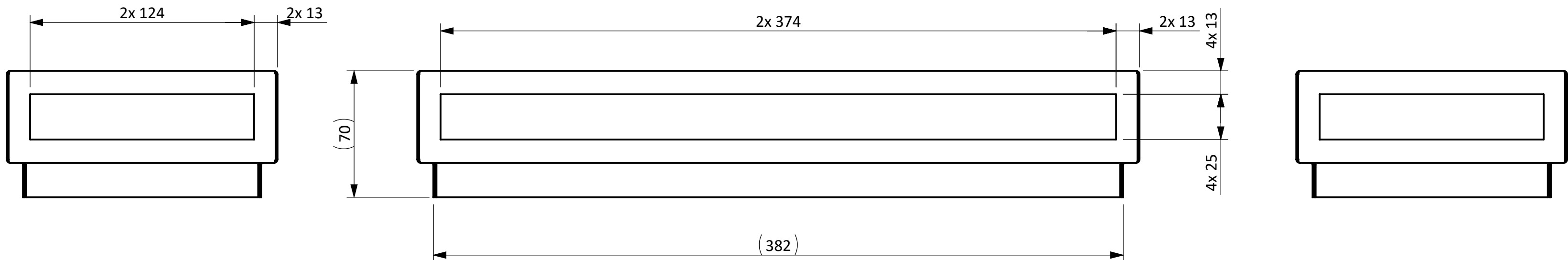
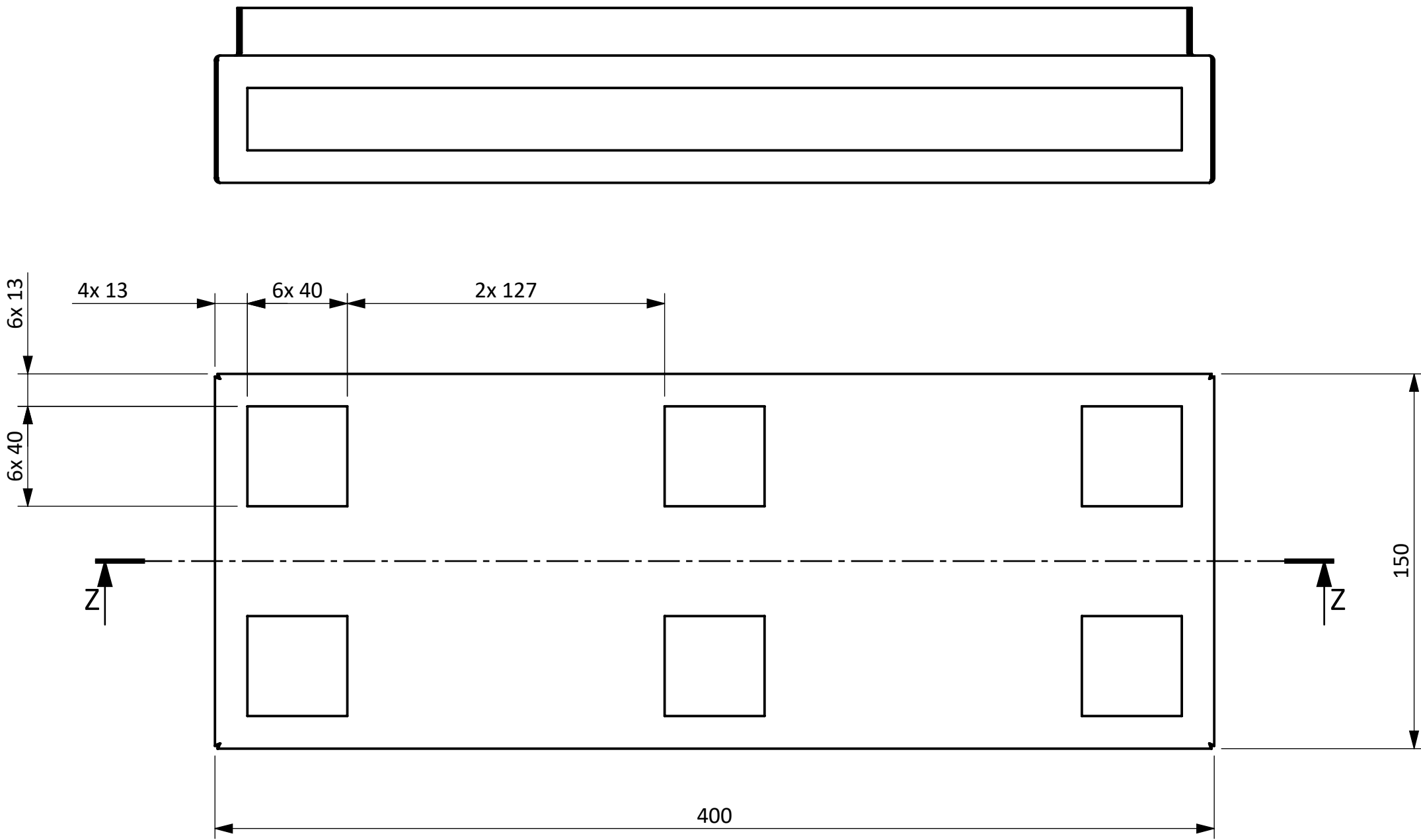
ISOMETRIC VIEW



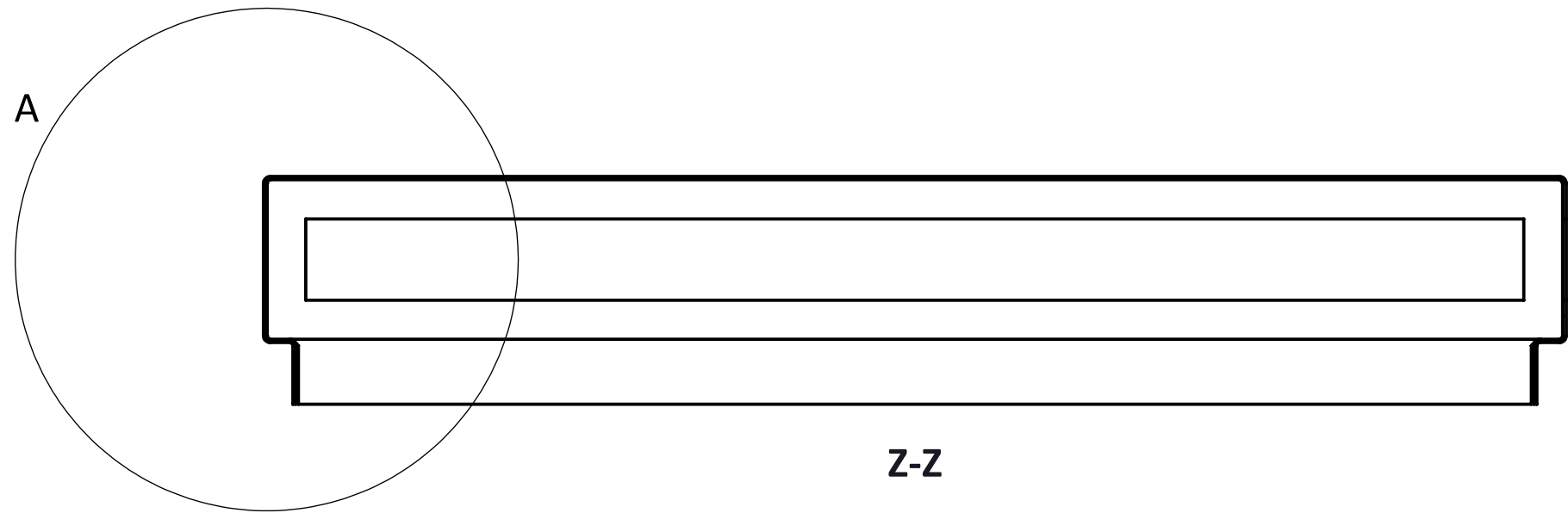
ISOMETRIC VIEW



FLAT PATTERN  
BEND ALLOWANCE BASED  
ON 0.5 K -FACTOR



DETAIL A  
SCALE 1 : 1



Z-Z

|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |                                                                                                  |                                                                                            |               |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------|---------------|
| GENERAL TOLERANCES UNLESS OTHERWISE STATED:<br><br>ISO 2768 GENERAL tolerance CLASS f<br>LINEAR DIMENSIONS<br>DIMENSION RANGE    TOLERANCE +/-<br>> 0.5 ≤ 6            0.05<br>> 6 ≤ 30            0.1<br>> 30 ≤ 120          0.15<br>> 120 ≤ 400        0.2<br>> 400 ≤ 1000       0.3<br>> 1000 ≤ 2000      0.5<br>ANGULAR TOLERANCE FOR LENGTH<br>≤ 10                  1°<br>> 10 ≤ 50            0.5°<br>> 50 ≤ 120          0.3°<br>> 120 ≤ 400        0.167°<br>> 400                  0.083° | MATERIAL:<br>BS EN 10088: 1.4404 (316L)                                                          | <div>Dugl</div> <div>TITLE:<br/>WEB PROJECT<br/>LIGHT BOX ASSEMBLY<br/>TOP LIGHT BOX</div> |               |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     | SURFACE TREATMENT:<br>NATURAL                                                                    |                                                                                            |               |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     | SURFACE TEXTURE:<br>√Ra 3.2 UNLESS OTHERWISE STATED                                              |                                                                                            |               |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     | UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN MILLIMETERS<br><br>DEBURR AND BREAK SHARP EDGES | DWG NO:<br>DU1000_00_002                                                                   | REVISION<br>A |
| A1                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                  | MASS ≈ 0.85kg                                                                              | SCALE - 1:2   |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |                                                                                                  |                                                                                            | SHEET 1 OF 1  |

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