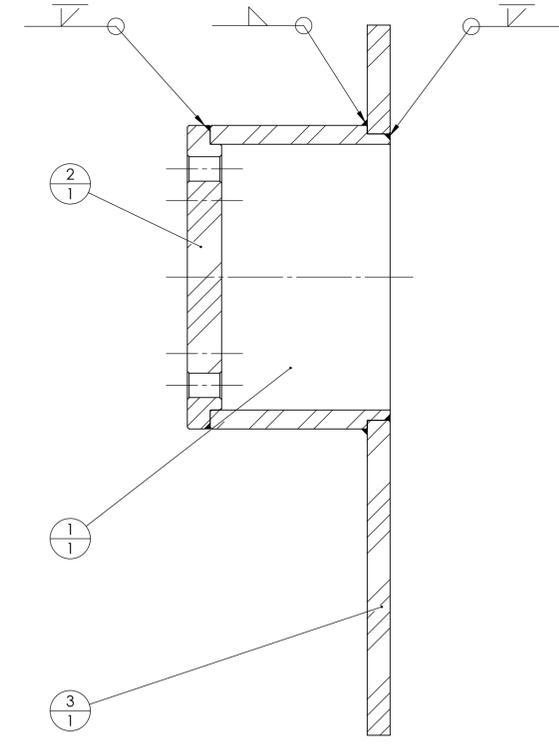
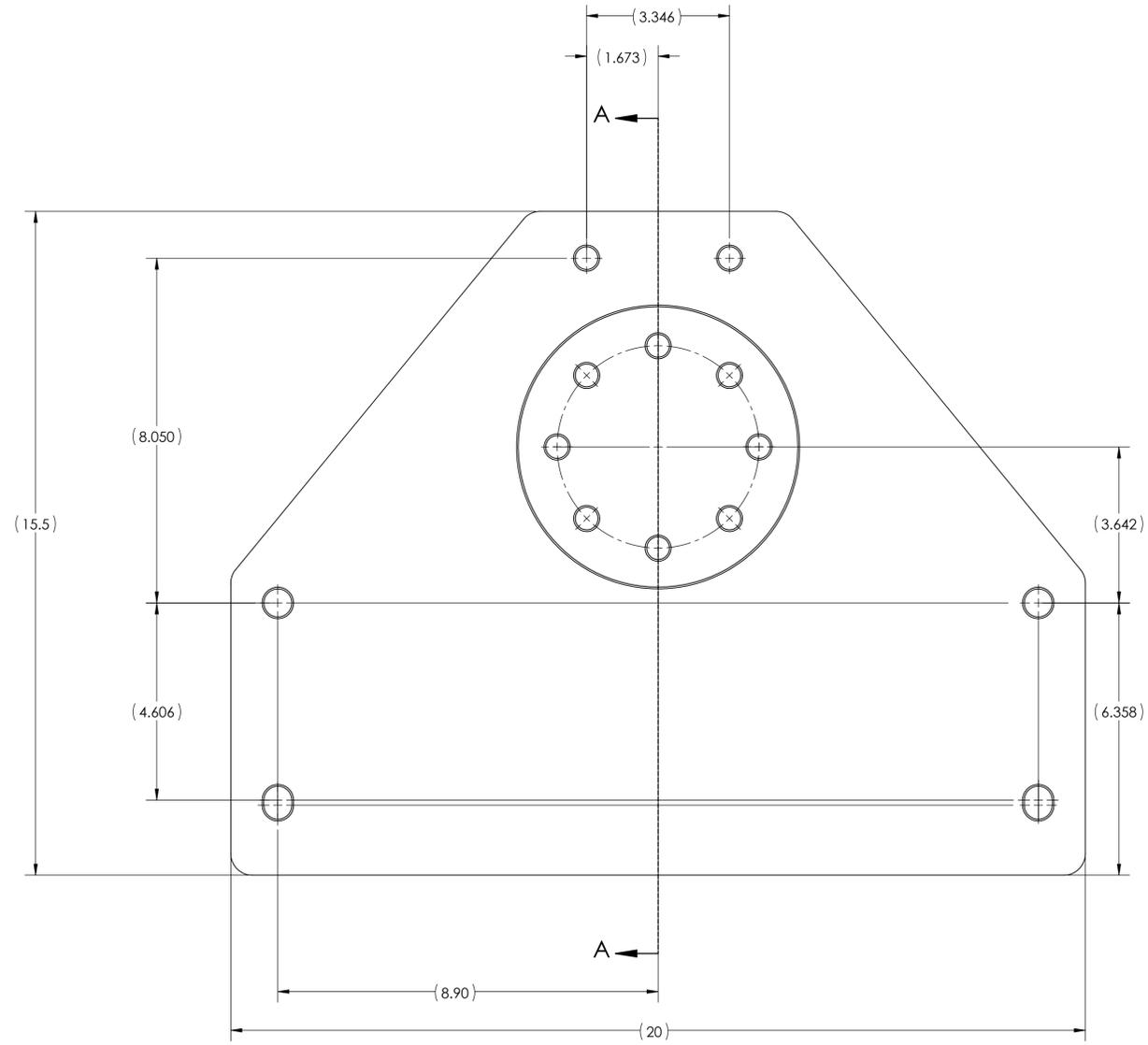
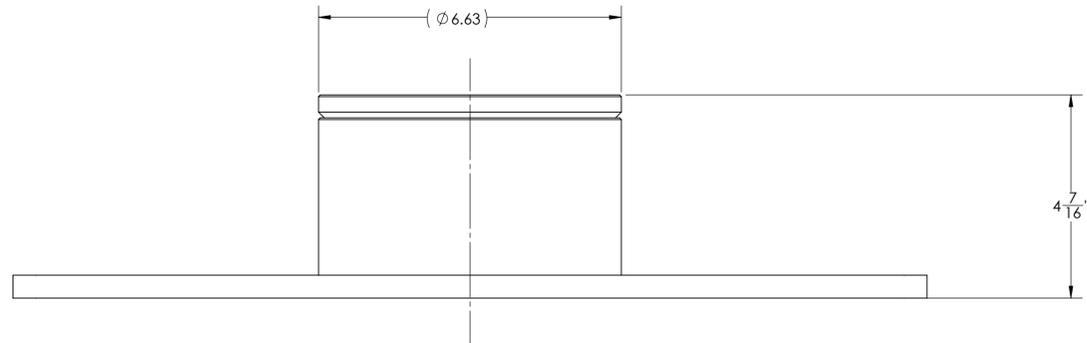
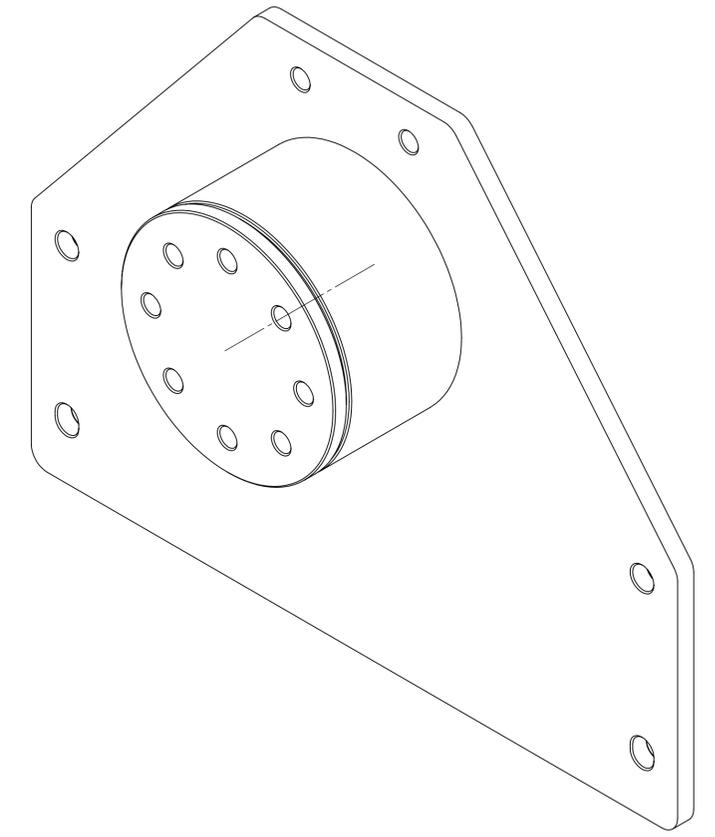


ITEM NO.	PART NUMBER	MATERIAL	DESCRIPTION	QTY.
1	2001	ASTM A53	6"NB SCHEDULE 80 - 6.625"OD X .432"WALL	1
2	2002	QT100 A514 GRADE S	PLATE 3/4" THICK	1
3	2003	QT100 A514 GRADE S	PLATE 1/2" THICK	1

NOTE:
 1. FULLY WELDED CONSTRUCTION.
 2. 1/4" DIA DEEP PENETRATION WELDING RODS TO BE USED.
 3. STRESS RELIEVE AFTER WELDING.
 4. FINISH TO BE RED PRIMER PAINT.
 5. SEE SHEET 2 FOR ITEM DETAILS.



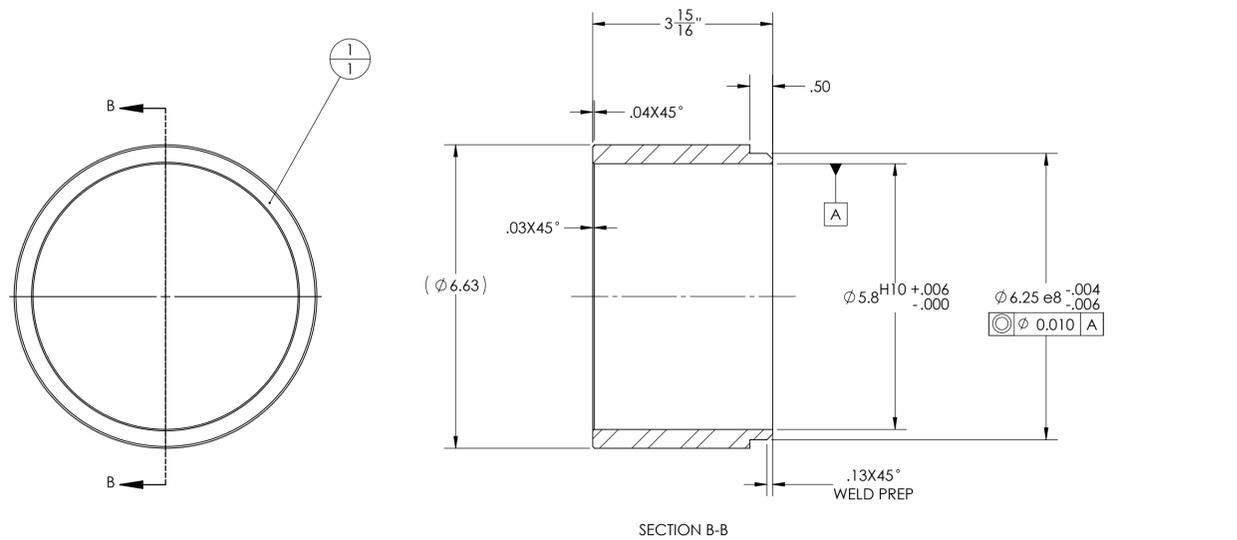
SECTION A-A



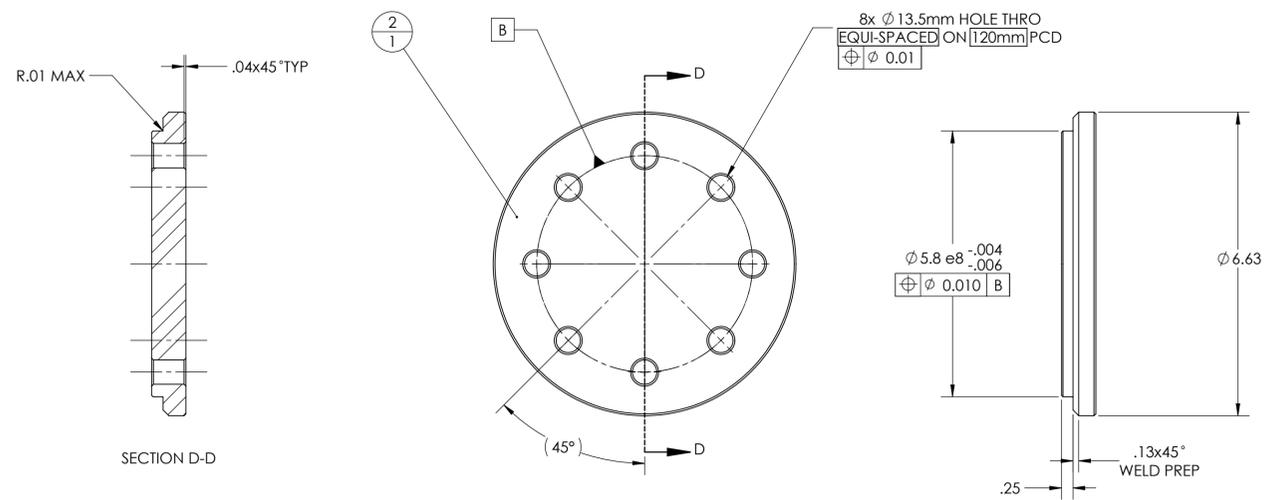
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UNLESS OTHERWISE SPECIFIED:		NAME	DATE
DRAWN			
CHECKED			
ENG APPR.			
MFG APPR.			
COMMENTS:			

DIMENSIONS ARE IN INCHES		DRAWN		TITLE:	
TOLERANCES:		CHECKED		G3520B TA LA4880	
FRACTIONAL: ±1/64		ENG APPR.		ADAPTOR PLATE	
ANGULAR: MACH±0.5°		MFG APPR.		SIZE DWG. NO.	
TWO PLACE DECIMAL ±0.010		Q.A.		D 2000 A	
THREE PLACE DECIMAL ±0.005		COMMENTS:		SCALE: 1:2 WEIGHT: 45.353 SHEET 1 OF 2	
MATERIAL		SEE ITEM LIST			
FINISH		SEE NOTE 4			
NEXT ASSY	USED ON				
APPLICATION DO NOT SCALE DRAWING					

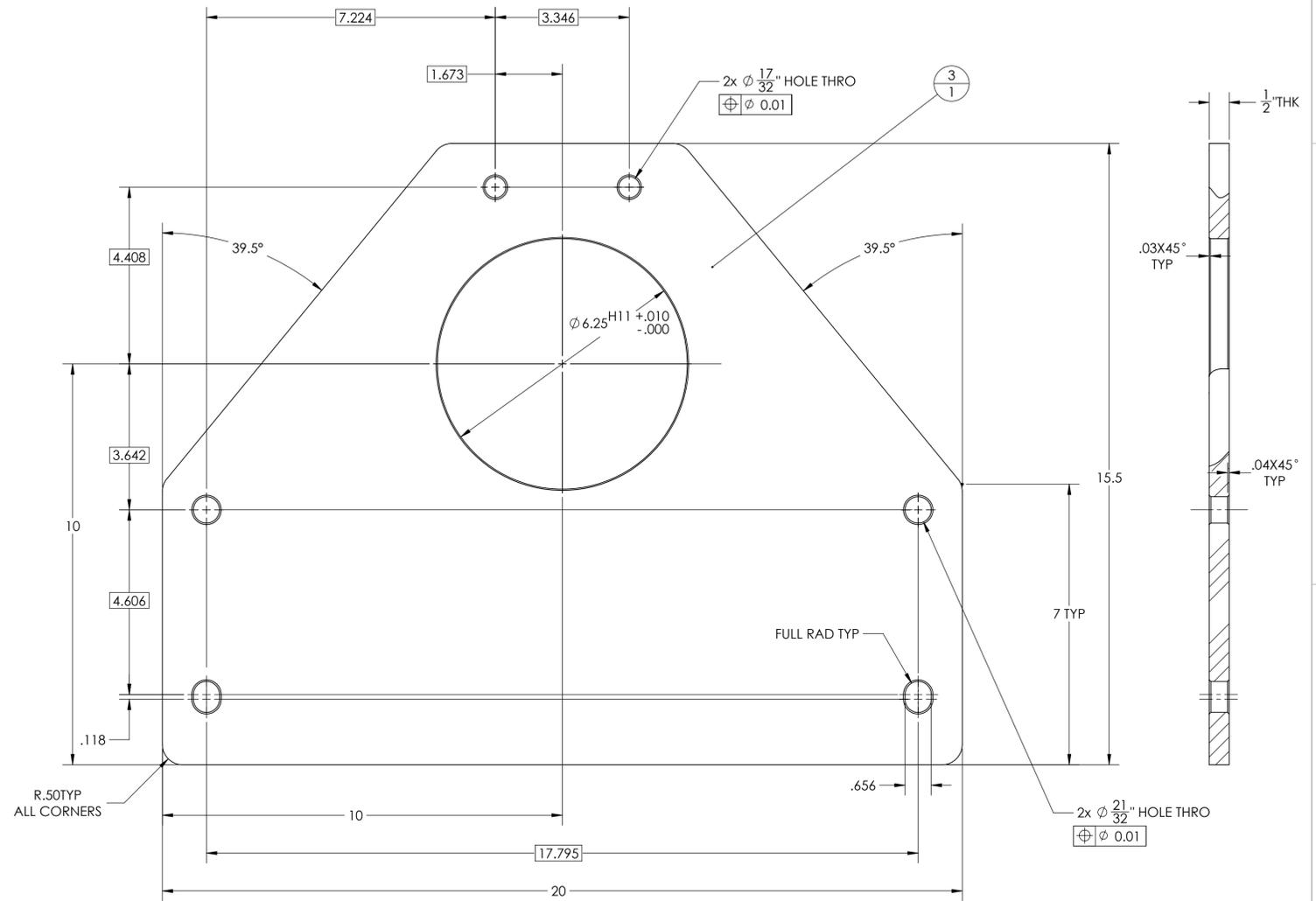


PART NUMBER - 2001
 MATERIAL - ASTM A53
 DESCRIPTION - 6"NB SCHEDULE 80 - 6.625"OD X .432" WALL



MATERIAL - QT100 A514 GRADE S

PART NUMBER - 2002
 MATERIAL - QT100 A514 GRADE S
 DESCRIPTION - PLATE 3/4" THICK



MATERIAL - QT100 A514 GRADE S

PART NUMBER - 2003
 MATERIAL - QT100 A514 GRADE S
 DESCRIPTION - PLATE 3/4" THICK

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DRAWN			
CHECKED			
ENG APPR.			
MFG APPR.			
DIMENSIONS ARE IN INCHES			
TOLERANCES:			
FRACTIONAL: 1/64			
ANGULAR: MACH \pm 0.5°			
TWO PLACE DECIMAL: \pm 0.10			
THREE PLACE DECIMAL: \pm 0.05			
MATERIAL			
SEE ITEM LIST			
FINISH			
SEE NOTE 4			
NEXT ASSY	USED ON		
APPLICATION			
DO NOT SCALE DRAWING			

TITLE:
**G3520B TA LA4880
 ADAPTOR PLATE**

SIZE DWG. NO. REV
D 2000 A

SCALE: 1:2 WEIGHT: 45.353 SHEET 2 OF 2